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HYDROLYTIC STABILITY OF UREA-FORMALDEHYDE RESIN

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## THE INFLUENCE OF MONTMORILLONITE ACTIVATING METHOD ON THE HYDROLYTIC STABILITY OF UREA-FORMALDEHYDE RESIN

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Montmorillonite clays are of great importance for processes such as adsorption and catalysis and polymer composites fabrication. The textural properties of this filler can be modified to increase their application. In this work the hydrolytic stability of (UF) and composites based on urea-formaldehyde resin montmorillonite(KSF) as formaldehyde scavenger was investigated. KSF was activated by sulfuric acid (H2SO4) with and without mechanical mixing. The degree activation was determined using specific surface measurement (Sir's method) and the cationexchange capacity (CEC) measurement. The hydrolytic stability of modified UF composites was determined by the mass losses estimation and via free formaldehyde and liberated formaldehyde concentration of composites after acid hydrolysis. The amount of free and liberated formaldehyde was 0% and 3.9% for activated KSF without mixing and 0.06% and 4.621% for activated KSF with mixing on a magnetic stirrer. The CEC values were 0.283 mol/kg and 0.287 mol/kg for activated KSF without and with mechanical mixing on a magnetic stirrer. The CEC value for inactivated KSF was0.160mol/kg. Specific surface measurement indicates that higher values were obtained for inactivatedKSF (149.4 m²/g) compared to the activated. Specific surface area for activated KSF without mixing was 106.2 m<sup>2</sup>/g, but for activated KSF with mixing using magnetic stirrer was 74.2 m<sup>2</sup>/g. It was assessed that the UF resins with activated KSF have a smaller content of free formaldehyde (0 %) compared to resin with inactivated KSF (0.3603%). The higher resistance to acidic hydrolysis and lower released formaldehyde percent (1.2252%) has urea-formaldehyde resin with inactivated montmorillonite powder.